

Technical data

VCC

		VCC	VCC 1200
Working area			
X-traverse range	[mm]	720	1200
Y-traverse range	[mm]	500	500
Z-traverse range	[mm]	600	600
Distance table - spindle nozzle	[mm]	180 - 780	180 - 780
Machine table			
Clamping surface, grinded, approx.	[mm]	1000 x 500	1350 x 500
T-slots, reference slot H7	[mm]	14 H9	14 H9
T-slots indexing	[mm]	160	160
Number of T-slots		3	3
Max. table load	[kg/m ²]	800	800
Feed drive			
Max. rapid traverse	[m/min]	25/25/20	25/25/20
Max. feed force	[N]	9000	9000
Main spindle drive			
Standard drive no. ¹		110	110
Optional drive no. ¹		100	100
Tool holding fixture			
DIN 69871 A / DIN 69872 A		SK 40	SK 40
Optional		BT 40, HSK A63	BT 40, HSK A63
Tool changer			
No. of tool pockets standard		22	22
Optional expandable up to		30	30
Max. tool diameter	[mm]	85	85
By free adjacent pockets	[mm]	135	135
Max. tool length	[mm]	400	400
Tool change time approx.	[s]	4	4
Accuracy			
Positioning accuracy ³	[mm]	± 0,015 (± 0,0075) ²	± 0,015 (± 0,0075) ²
Repeating accuracy	[mm]	± 0,005	± 0,005
Weight			
Standard version approx.	[kg]	7000	7500

¹ Main spindle drives

		100	110
Speed range	[rpm]	6000	6000
Optional up to	[rpm]	15000	12000
Max. torque (40% DC)	[Nm]	95	143
Max. power (40% DC)	[kW]	20	30

² Optional features

³ Per 1000 mm per axis X/Y/Z