

Product Specifications

WELE - AQ Series

AQ-65

Specification/ Machine model	Unit	AQ1265	AQ1465	AQ1665
X axis travel	mm (in)	1200 (47.2)	1400 (55.1)	1600 (63)
Y axis travel	mm (in)	650 (25.6)		
Z axis travel	mm (in)	610 (24)		
From spindle nose to the centerline of table	mm (in)	150-760 (5.9-29.9)		
Table dimension (X direction)	mm (in)	1400 (55.1)	1600 (63)	1750 (68.9)
Table dimension (Y direction)	mm (in)	650 (25.6)		
Table loading	kg (lb)	1000 (2205)		
Spindle motor power	kW (HP)	5.5/7.5(7.5/11)		
Spindle speed	rpm	direct driven type, 10000		
Spindle taper		BBT40		
Rapid feedrate - X axis	mm(in)/min	36000 (1417.3)		
Rapid feedrate - Y axis	mm(in)/min	36000 (1417.3)		
Rapid feedrate - Z axis	mm(in)/min	30000 (1181.1)		
Cutting federate	mm(in)/min	1-10000 (0.04-393.7)		
Capacity of tool magazine	pcs	24T		
Max. diameter of tool / Adjacent pocket empty	mm (in)	80/150 (3.1/5.9)		
Max. length of tool	mm (in)	250(9.8)		
Max. weight of tool	kg (lb)	7(15)		
Positioning accuracy (JIS 6338)	mm (in)	±0.005/300 (±0.0002/11.8)		
Positioning accuracy (VDI/DGQ 3441)	mm (in)	P≤0.012 (P≤0.0005)		
Repeatability accuracy (JIS 6338)	mm (in)	±0.003 (±0.0001)		
Repeatability accuracy (VDI/DGQ 3441)	mm (in)	Ps≤0.006 (Ps≤0.0002)		
Length of the machine	mm (in)	3440 (135.4)	3920 (154.3)	4340 (170.9)
Width of the machine	mm (in)	2420 (95.3)		
Height of the machine	mm (in)	3020 (118.9)		
Weight of the machine	kg (lb)	7700 (16975)	8100 (17857)	8600 (18959)