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Product Specifications

WELE - UB Series

UB-x33Z

Specification/ Machine model	Unit	UB-433Z	UB-533Z	UB-633Z	UB-733Z
X axis travel	mm (in)	4060 (159.8)	5060 (199.2)	6060 (238.6)	7060 (278)
Y axis travel	mm (in)	3350 (131.9)			
Z axis travel (B =0 degree)	mm (in)	1000 (39.4)			
B axis travel	degree	+-110			
C axis travel	degree	+-360			
Table dimension (X direction)	mm (in)	4000 (157.5)	5000 (196.9)	6000 (236.2)	7000 (275.5)
Table dimension (Y direction)	mm (in)	2400 (94.5)			
Table loading	kg (lb)	15000 (33069)	18000 (39683)	20000 (44092)	22000 (48501)
Spindle motor power	kW (HP)	34(45.5)			
Spindle speed	rpm	10-12000			
Spindle taper		HSK-A100			
Rapid feedrate - X axis	mm(in)/min	18000 (708.6)	12500 (492.1)	9000 (354.3)	6000 (236.2)
Rapid feedrate - Y axis	mm(in)/min	15000 (590.5)			
Rapid feedrate - Z axis	mm(in)/min	10000 (393.7)			
Cutting feedrate	mm(in)/min	1-10000(393.7)		1-9000(354.3)	1-6000(236.2)
Capacity of tool magazine	pcs	32			
Max. diameter of tool / Adjacent pocket empty	mm (in)	127(5)/215(8.4)			
Max. length of tool	mm (in)	400 (15.7)			
Max. weight of tool	kg (lb)	20 (44)			
Positioning accuracy (JIS 6338)	mm (in)	±0.015(0.000591)/ full travel			
Positioning accuracy (VDI/DGQ 3441)	mm (in)	P=0.025(0.000984)/ full travel	P=0.025(0.000984)/ full travel	P=0.030(0.001181)/ full travel	P=0.035(0.001378)/ full travel
Repeatability accuracy (JIS 6338)	mm (in)	±0.003(0.000118)			
Repeatability accuracy (VDI/DGQ 3441)	mm (in)	Ps=0.020(0.000787)	Ps=0.020(0.000787)	Ps=0.025(0.000984)	Ps=0.028(0.001102)
Length of the machine	mm (in)	10590 (416.9)	12660 (498.4)	14750 (580.7)	15970 (628.7)
Width of the machine	mm (in)	6650 (261.8)			
Height of the machine	mm (in)	6550 (257.9)			
Weight of the machine	kg (lb)	42600 (93917)	48100 (106042)	53600 (118168)	---

